

## INSTALLATION AND OPERATING INSTRUCTIONS

### APPLICATION

The SP-81 universal single zone switching relay is operated by low voltage thermostats or any other low voltage controllers having a SPST switching action. The SP-81 provides intermediate switching to permit up to two separate line voltage loads such as circulators.

### FEATURES

- Modern Design with Indicator lights (LEDs) on the front panel which provide functional status
- Fuse protection
- Power surge protection
- High Quality Electronics Circuit Board which simplifies wiring and control Operation
- High Capacity Transformer
- Easy-Connect Terminals/Screwless Terminals for Thermostat Connections
- Common 24VAC transformer terminal provides compatibility with electronic thermostat
- Compatible with Most Digital/Mechanical Thermostats
- 100% Factory Tested
- CSA/NRTL (National Recognized Testing Laboratory) Certified

### SPECIFICATIONS

Model: SP-81 Single Zone Switching Relay  
 Power Supply: 120 VAC, 50/60Hz  
 Dimensions: 6 3/8" (W) x 6 5/8" (H) x 2 3/4" (D)  
 Electrical Switch Rating: 10 A 1/3 HP @ 120VAC  
 Thermostat Anticipator Setting: 0.18 A  
 Enclosure: Flame Retardant Plastic 94V0  
 Shipping Weight: 2 lbs.

### CAUTION!

1. To prevent electrical shock hazard, disconnect power supply before installing.
2. All wiring must comply with national and local electrical codes, ordinances, and regulations.  
 Never connect the load terminals to a load that takes more current than the amount listed for the relay in the electrical ratings.
3. Azel Technologies is not responsible for damages resulting from misuse of its products.
4. 10-18 gauge wire is recommended for 120 VAC connections; 12-22 gauge wire is recommended for thermostat connections.
5. This literature is provided for informational purposes only.

### MOUNTING

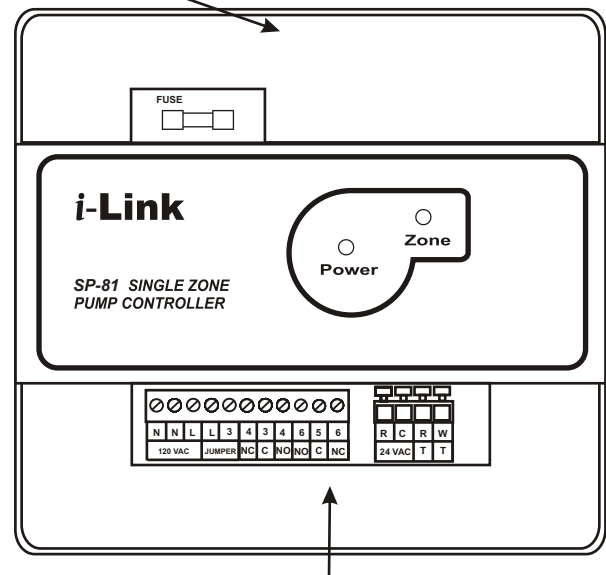
Mount the SP-81 to a suitable surface. Slotted keyholes and standard holes are provided for mounting purposes.

### ROUGH-IN WIRING

Loosen the screw on the bottom of the enclosure and remove the wiring cover by swinging it away from the base (grey color) with upper edge of the cover as pivot.

The base has standard 7/8" (22mm) knockouts which accept common wiring hardware and conduit fittings. Before removing the knockouts, check the wiring diagrams and use the chamber with common voltages.

The Front Upper cover can be removed to access the fuse.



The Front Lower cover can be removed to access the wiring terminal blocks.

### L.E.D. SYSTEM STATUS INDICATION LIGHTS:

RED light indicates thermostat calling for heat.

GREEN light indicates presence of power supply.

## OPERATION

When the thermostats(or any other low voltage controller having SPST switching action) calls for heat, the relay is energized to turn on both circulator(or line voltage load) and boiler controller.

### Thermostat calling for heat (R/T and W/T circuit is made):

- Terminals 3/C & 4/NO are closed to turn on the circulator(jumper must be installed between L/JUMPER and 3/JUMPER)
- Terminals 3/C & 4/NC are open
- Terminals 5/C & 6/NO are closed to turn on the boiler/burner control
- Terminals 5/C & 6/NC are open

### Thermostat not calling for heat (R/T and W/T circuit is not made):

- Terminals 3/C & 4/NO are open(circulator is turned off)
- Terminals 3/C & 4/NC are closed
- Terminals 5/C & 6/NO are open(boiler/burner control is turned off)
- Terminals 5/C & 6/NC are closed

## JUMPER PLACEMENT

Factory installed jumper between L(JUMPER) and 3(JUMPER) allows power to be switched on terminal 4NC and 4NO

## TERMINAL DESCRIPTION

### Line Voltage Terminals(from left to right)

N	120 VAC Neutral Terminal Output to Circulator
N	120 VAC Neutral Terminal Input
L	120 VAC Hot Terminal Input
L/JUMPER	See JUMPER PLACEMENT section
3/JUMPER	See JUMPER PLACEMENT section
4/NC	Normally Closed Terminal
3/C	Common Terminal for 4/NC & 4/NO(connected to 3/JUMPER)
4/NO	Normally Open Terminal (120 VAC Hot Output to Circulator with jumper installed)

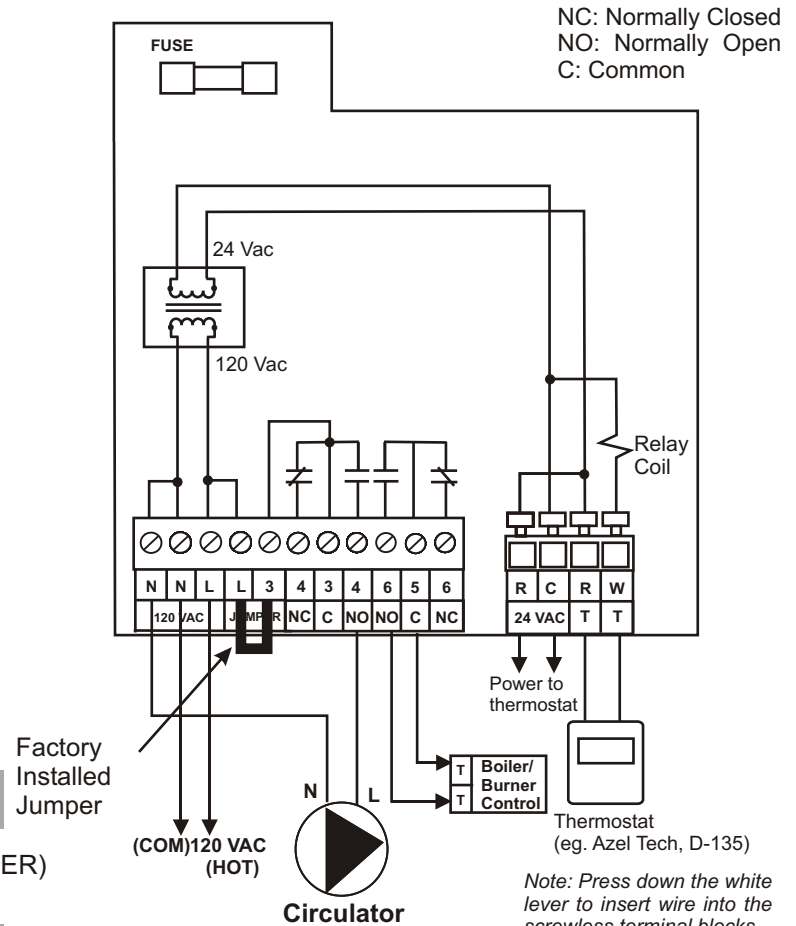
Note: Both N terminals are interconnected  
Both L terminals are interconnected

### Low Voltage Terminals

6/NO	Normally Open Terminal
5/C	Common Terminal for 6/NO & 6/NC
6/NC	Normally Closed Terminal
R/24VAC	24VAC Hot Terminal Output
C/24VAC	24VAC Common Terminal Output
R/T	24VAC Thermostat Hot Terminal
R/W	Thermostat Switching Terminal

Note: 24VAC outputs(R & C Terminals) can be used to power electronic thermostat(eg. Azel Technologies D-135)

## TYPICAL WIRING DIAGRAM



## TROUBLE SHOOTING

When 120VAC is supplied to SP-81, the green indicator light should be on. When the thermostat calls for heat, both the red indicator light and the circulator should be on.

- **If the green light is on and the circulator cannot be turned on by the thermostat(red light is off)**, remove the thermostat and put a piece of wire across the thermostat terminals (R/T and W/T) to simulate thermostat calling for heat. If the circulator can be turned on along with the red light, then check the thermostat for functionality.
- **If both green light and red light are on and the circulator cannot be turned on**, re-tighten the screws for the jumper on terminal L and 3 and try again.
- **If red light is on all the time**, check the thermostat for functionality. Remove the thermostat from the SP-81 and put a piece of wire across R/T and W/T terminal to simulate the thermostat calling for heat. If everything works properly, then the thermostat is faulty.
- **If the green light is off**, check for the presence of 120VAC power supply.

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P.O. Box 53138  
10 Royal Orchard Blvd.  
Thornhill, Ontario, Canada L3T 7R9  
Ph: 905-764-8809 Fax: 905-764-4738  
Email: [info@azeltec.com](mailto:info@azeltec.com)